



NOTES:
1) MATERIAL: AISI 303 ANNEALED STAINLESS STEEL SHEET, 2B FINISH, 18 GAUGE
PER MIL-S-5059 OR ASTM A240 OR ASME SA240
REF DART SPEC M303S18GA
OR
AISI 304/316 ANNEALED STAINLESS STEEL SHEET, 2B FINISH, 18 GAUGE
PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316)
OR ASTM A240 OR ASME SA240
REF DART SPEC M304S18GA
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.34 lbs

D4461-1 DOUBLER

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APPROVED		TITLE	SCALE
DE APPR.		DOUBLER, ENGINE DECK	NTS
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